



- Loctite 271 (92-809820)
- Super Duty Gear Lubricant (92-13783A24)
- Anti-Corrosion Grease (92-78376A6)
- 2-4-C With Teflon (92-825407A12)

A - Torque nut to 55 lb. in. (74.5 N-m)
B - Torque propeller nut to 55 lb. ft. (74.5 N-m)

Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	1647	9148A93	GEAR HOUSING	1	(BLACK)(BASIC)	
1	1647	9148A94	GEAR HOUSING	1	(GRAY)(BASIC)	
48		89594A 1	CAM FOLLOWER	1		
49		78956 2	SHIFT CAM	1		
50		828287	ROD	1		
51	43	828174A 2	GEAR SET	1	(1.87:1 - 15/28)	
52	15	44491A 1	SHIM (.006-7-9-10-20)	AR		8
53	31	30894A 1	TAPERED ROLLER BEARING	1		
54	31	30895	NEEDLE BEARING	1		
55	52	828288	CLUTCH	1		
56	17	30632	CROSS PIN	1		
57	17	828356	DETENT PIN	1		
58	24	30893	SPRING	1		
59	44	94148	PROPELLER SHAFT	1		
60	43	828175A 1	REVERSE GEAR	1	(1.87:1 - 15/28)	
61	23	824108	THRUST SPACER	1		
62		68100 1	THRUST RING	1		
63	30	88957	BALL BEARING	1		
64	25	31534	O-RING	1		2,9
65		43567A 1	BEARING CARRIER ASSEMBLY	1		
66	31	30956	ROLLER BEARING	1		
67	26	14077	OIL SEAL (INSIDE)	1		
68	26	76868	OIL SEAL (OUTSIDE)	1		9
69	28	30281	KEY	1		
70	14	79447	TAB WASHER	1		
71		79448	COVER	1		
72		31640 5	TRIM TAB	1		
72		76214A 5	ANODIC PLATE	1	(TRACKER)	
73	10	806327	SCREW (7/16-14 X 1-3/4 IN.)	1		
74	10	65210	SCREW (3/8-16 X 1)	1		
75	12	45176	WASHER	2	THESE REPLACEMENT PARTS.	
76	11	34933	NUT	2	THESE REPLACEMENT PARTS.	
77	12	835467 1	THRUST WASHER	1	THESE REPLACEMENT PARTS.	5
78	13	42351 1	LOCKWASHER	1	THESE REPLACEMENT PARTS.	
79	12	31211A 2	WASHER	1	THESE REPLACEMENT PARTS.	
80	11	52707A 1	PROPELLER NUT	1	THESE REPLACEMENT PARTS.	
81	14	816629	TAB WASHER	1	THESE REPLACEMENT PARTS.	
-	27	815791A92	ENGINE GASKET SET	1		
-	26	89238A 2	G/H SEAL KIT	1		